Celanese
The chemistry inside innovation™

CELSTRAN® PP-GF50-0403 P10/10

CELSTRAN® Long Fibre

Material code according to ISO 1043-1: PP Heat stabilized polypropylene reinforced with 50 weight percent long glass fibers. Black. The fibers are chemically coupled to the polypropylene matrix. The pellets are cylindrical and normally as well as the embedded fibers 11 mm long. Parts molded of CELSTRAN have outstanding mechanical properties such as high strength and stiffness combined with high heat deflection. The notched impact strength is increased at elevated and low temperatures due to the fiber skeleton built in the parts. The long fiber reinforcement reduces creep significantly. The very isotropic shrinkage in the molded parts minimizes the warpage. Complex parts can be manufactured with high reproducibility by injection molding. Application field: Functional/structural parts for automotive

Product information

Resin Identification	PP-LGF50	ISO 1043
Part Marking Code	>PP-LGF50<	ISO 11469

Typical mechanical properties

Tensile modulus	11600	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	140	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	1.8	%	ISO 527-1/-2
Flexural modulus	12000	MPa	ISO 178
Flexural strength	220	MPa	ISO 178
Flexural strain at failure	2.6	%	ISO 178
Charpy impact strength, 23°C	60	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	58	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	32	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	33	kJ/m²	ISO 179/1eA
Poisson's ratio	0.33[C]		

[C]: Calculated

Thermal properties

Melting temperature, 10°C/min	165	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	158	°C	ISO 75-1/-2
Temperature of deflection under load, 8 MPa	134	°C	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	15.4	E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	76.8	E-6/K	ISO 11359-1/-2

Flammability

Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	2	mm	IEC 60695-11-10
FMVSS Class	B		ISO 3795 (FMVSS 302)

Electrical properties

Comparative tracking index, 100 drops	550	IEC 60112

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Physical/Other properties

Density	1340 kg/m³	ISO 1183

Injection

Back pressure	3 MPa

Characteristics

Processing	Injection Moulding
Delivery form	Pellets

Additional information

Injection molding

Preprocessing

PP&PE drying requirements: 2 hrs. @94° C.
A dehumidifier or desiccant dryer is recommended.

Processing

Celstran can be processed on a standard injection molding unit.
A general purpose metering screw is recommended with a zone distribution of 40% feed, 40% transition, and 20% metering.
A free flowing check ring assembly is recommended.

Melt Temp: 260-290°C.
Mold Temp: 40- 70°C.

Processing Notes

Pre-Drying

It is normally not necessary to dry CELSTRAN PP

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Li Auto	Q/LiA5310050	2021 (V2)
Mercedes-Benz	DBL5416	MBN 10506 (Kalahari)

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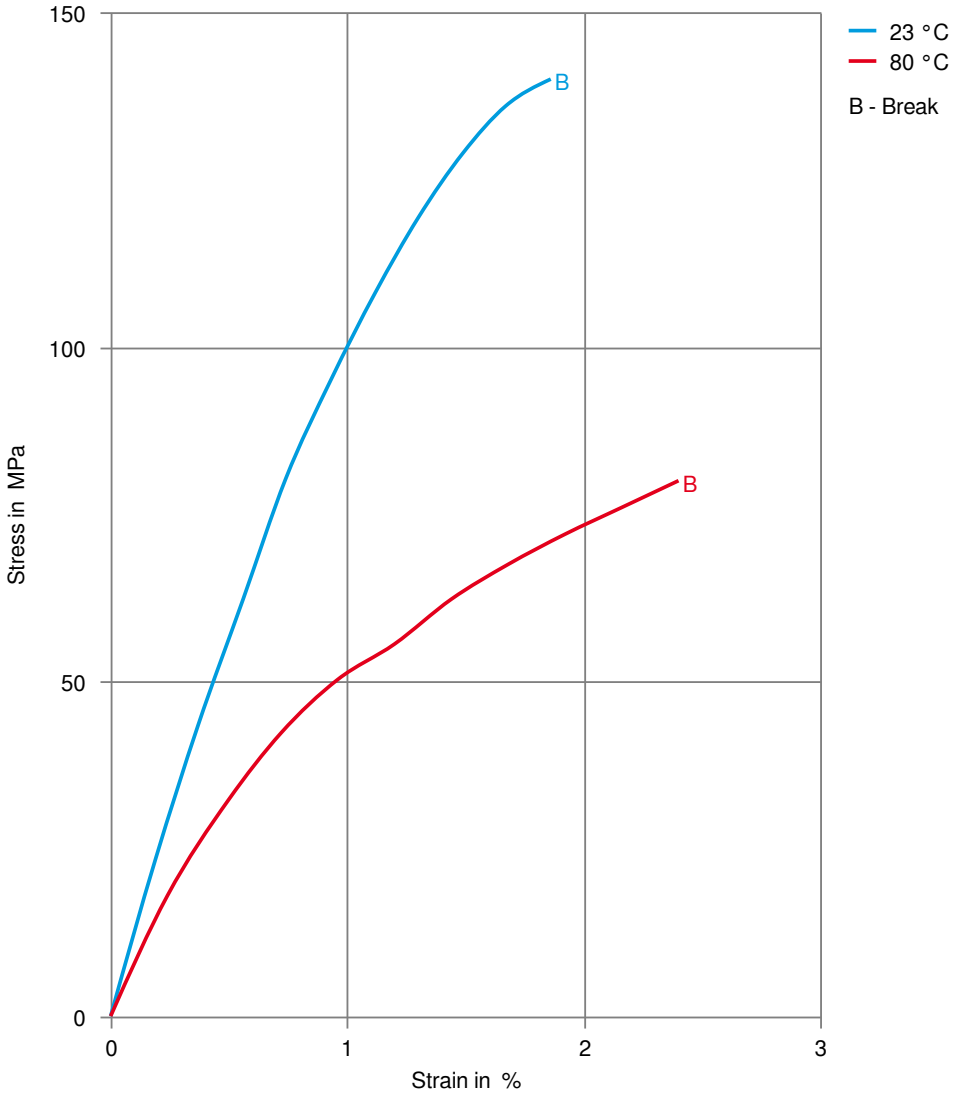
Stress-strain



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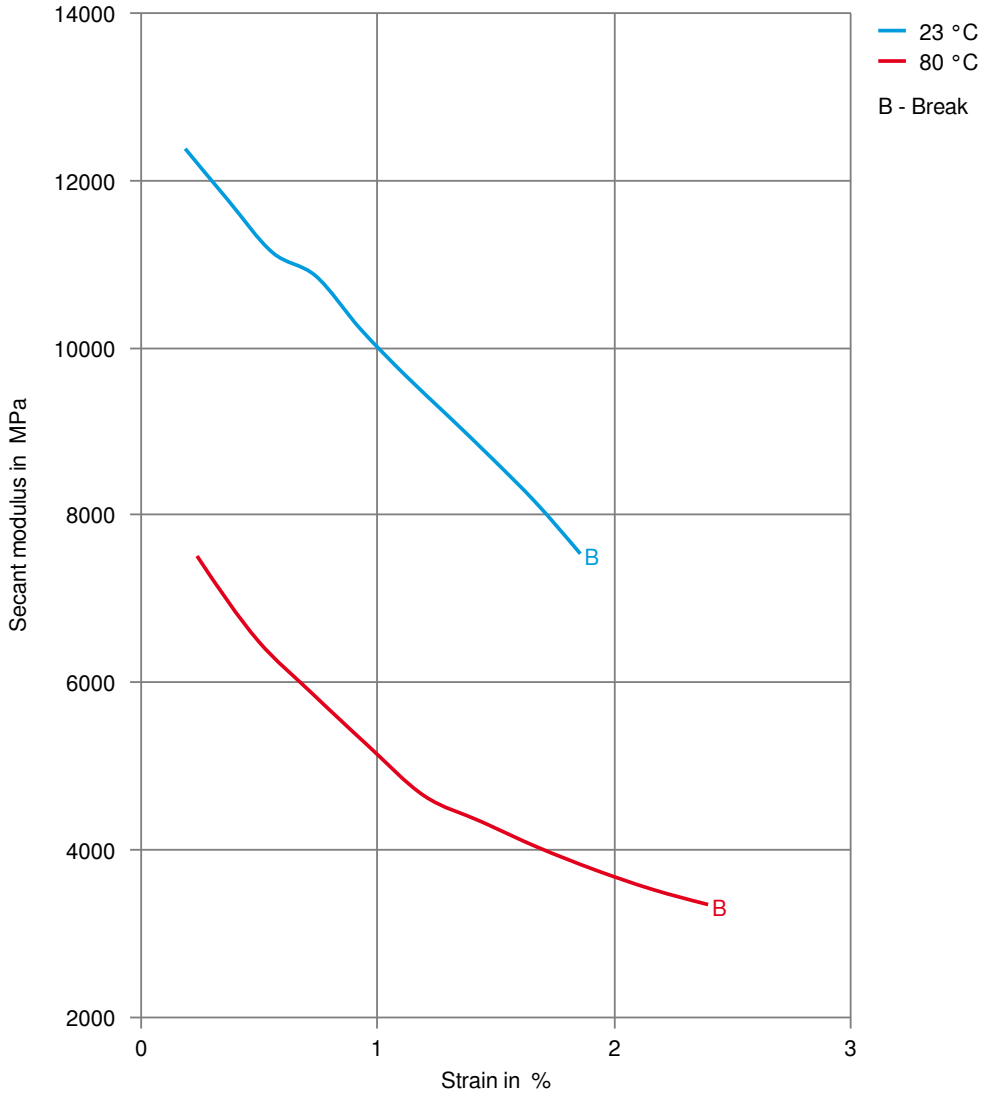
Secant modulus-strain



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